

**STRUCTURE AND METHOD FOR FABRICATING SEMICONDUCTOR  
STRUCTURES AND DEVICES WITH OPTICAL PROCESSING LAYERS  
UTILIZING THE FORMATION OF A COMPLIANT SUBSTRATE FOR  
MATERIALS USED TO FORM THE SAME**

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Abstract of the Disclosure

High quality epitaxial layers of monocrystalline materials can be grown  
overlying monocrystalline substrates such as large silicon wafers by forming a  
10 compliant substrate for growing the monocrystalline layers. An accommodating buffer  
layer comprises a layer of monocrystalline oxide spaced apart from the silicon wafer by  
an amorphous interface layer of silicon oxide. The amorphous interface layer dissipates  
strain and permits the growth of a high quality monocrystalline oxide accommodating  
buffer layer. The accommodating buffer layer is lattice matched to both the underlying  
15 silicon wafer and the overlying monocrystalline material layer. Any lattice mismatch  
between the accommodating buffer layer and the underlying silicon substrate is taken  
care of by the amorphous interface layer. Optical processing layers can be placed on  
monocrystalline layers to process photons produced in the monocrystalline layers.